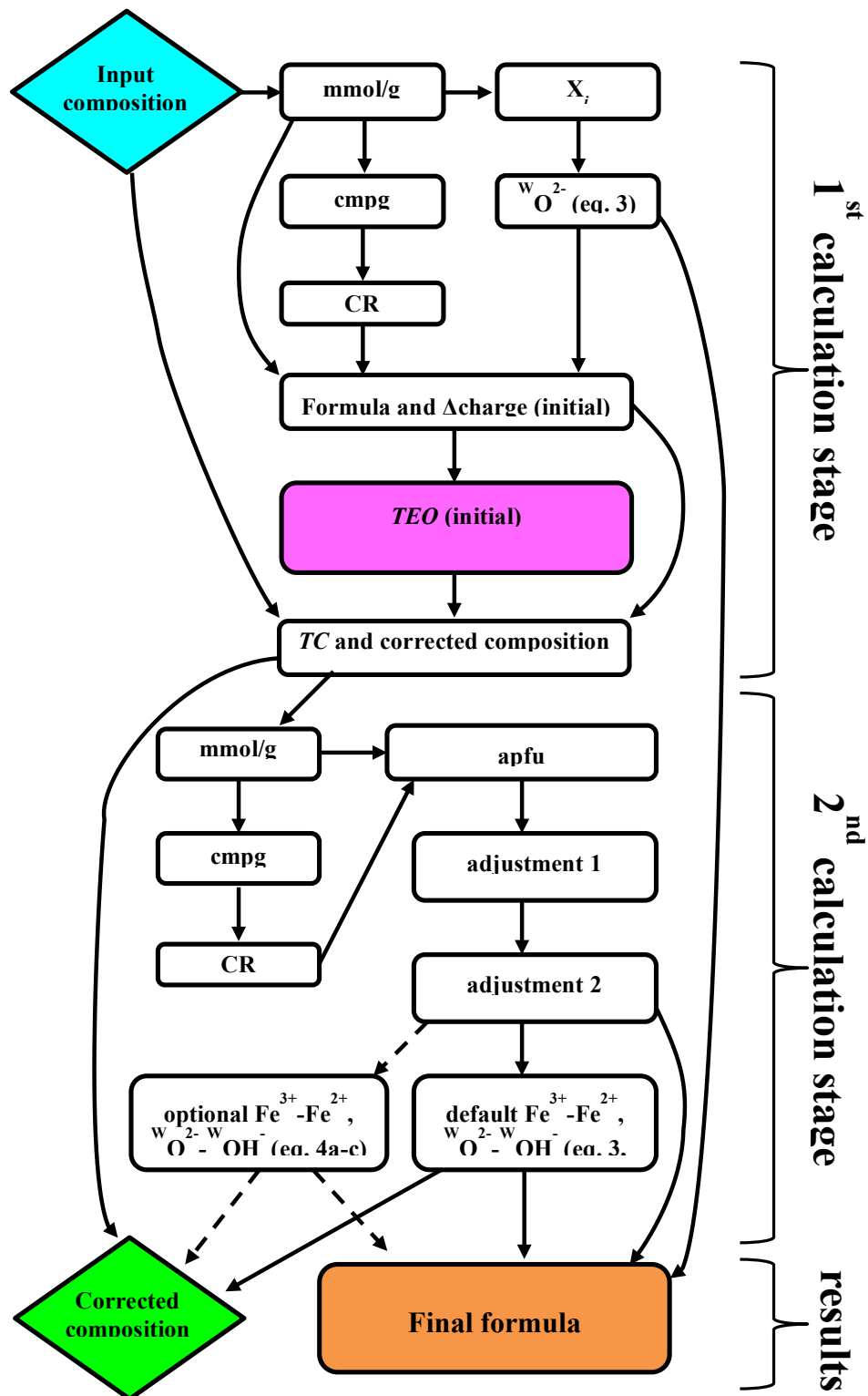


APPENDIX 1

Flow-chart and Commands in Excel to build an AMFORM model

(colors highlight the input and results of the AMFORM.xlsx spreadsheet; hidden and data calculations are not colored)



Operative definitions

A_r^i : atomic mass of i (u);

M_r^i : molecular mass of i (g/mol);

X_i : mass of i divided by the total cation mass;

T_i : element i in the T group-sites;

C_i : element i in the C group-sites;

$C\pm B_i$: element i in the C and/or B group-sites;

$B\pm A_i$: element i in the B and/or A group-sites;

B_i : element i in the B group-sites;

A_i : element i in the A group-sites;

W_i : element i in the W group-sites;

ΔC : amount of Mg + Fe²⁺ + Mn in the B group-sites;

Δ charge: positive – negative charges (deviation from electroneutrality);

$[n]$: calculation n (ex. $[n]$. = identifier = values or calculation);

$[n]$: resulting value of calculation in $[n]$;

“...”: unit of measurement.

Input composition (original)

SiO₂ = input “wt%”

TiO₂ = input “wt%”

Al₂O₃ = input “wt%”

Cr₂O₃ = input “wt%”

FeO_{tot} = input “wt%” (iron expressed as FeO)

MnO = input “wt%”

(NiO + ZnO) = input “wt%”

MgO = input “wt%”

CaO = input “wt%”

Na₂O = input “wt%”

K₂O = input “wt%”

F = input “wt%”

Cl = input “wt%”

1st calculation stage

mmol/g, cmpg (cation mass per gram) and CR (correlation ratio) calculations from the original composition:

- [1]. Si “mmol/g” = SiO₂*10/M_r^{SiO2}
- [2]. Ti “mmol/g” = TiO₂*10/M_r^{TiO2}
- [3]. Al “mmol/g” = Al₂O₃*20/M_r^{Al2O3}
- [4]. Cr “mmol/g” = Cr₂O₃*20/M_r^{Cr2O3}
- [5]. Fe “mmol/g” = FeO_{tot}*10/M_r^{FeO}
- [6]. Mn “mmol/g” = MnO*10/M_r^{MnO}
- [7]. Ni+Zn “mmol/g” = (NiO + ZnO)*10/M_r^{NiO}
- [8]. Mg “mmol/g” = MgO*10/M_r^{MgO}
- [9]. Ca “mmol/g” = CaO*10/M_r^{CaO}
- [10]. Na “mmol/g” = Na₂O*20/M_r^{Na2O}
- [11]. K “mmol/g” = K₂O*20/M_r^{K2O}
- [12]. $\sum Si \rightarrow K$ “mmol/g” = SUM([1]:[11])
- [13]. F “mmol/g” = F*10/A_r^F
- [14]. Cl “mmol/g” = Cl*10/A_r^{Cl}
- [15]. cmpg = $10^{-2} \sum Si \rightarrow K$ “wt%” = ([1]*A_r^{Si} + [2]*A_r^{Ti} + [3]*A_r^{Al} + [4]*A_r^{Cr} + [5]*A_r^{Fe} + [6]*A_r^{Mn} + [7]*A_r^{Ni} + [8]*A_r^{Mg} + [9]*A_r^{Ca} + [10]*A_r^{Na} + [11]*A_r^K)/1000
- [16]. CR = 4.809*[15]² – 3.409*[15] + 1.276

X_i and ^WO²⁻ calculations:

- [17]. X_{Si} = [1]*A_r^{Si}*10⁻³/[15]
- [18]. X_{Ti} = [2]*A_r^{Ti}*10⁻³/[15]
- [19]. X_{Al} = [3]*A_r^{Al}*10⁻³/[15]
- [20]. X_{Fe} = [5]*A_r^{Fe}*10⁻³/[15]
- [21]. X_{Mn} = [6]*A_r^{Mn}*10⁻³/[15]
- [22]. X_{Mg} = [8]*A_r^{Mg}*10⁻³/[15]
- [23]. X_{Ca} = [9]*A_r^{Ca}*10⁻³/[15]
- [24]. X_{Na} = [10]*A_r^{Na}*10⁻³/[15]
- [25]. X_K = [11]*A_r^K*10⁻³/[15]
- [26]. X_F = [13]*A_r^F*10⁻³/[15]
- [27]. ^WO²⁻ “apfu” calculated = – 6.684*[17] + 11.025*[18] – 0.989*[19] – 2.800*[20] – 20.359*[21] – 0.903*[22] – 6.875*[23] – 11.119*[24] – 2.553*[25] + 5.751*[26] + 4.610
- [28]. ^WO²⁻ “apfu” adjustment1 = IF([27] < 0; 0; [27])

apfu and TEO calculations from the original composition:

- [29]. Si “apfu” = [1]*[16]
- [30]. Ti “apfu” = [2]*[16]
- [31]. Al “apfu” = [3]*[16]
- [32]. Cr “apfu” = [4]*[16]
- [33]. Fe “apfu” = [5]*[16]
- [34]. Mn “apfu” = [6]*[16]
- [35]. Ni+Zn “apfu” = [7]*[16]
- [36]. Mg “apfu” = [8]*[16]
- [37]. Ca “apfu” = [9]*[16]
- [38]. Na “apfu” = [10]*[16]
- [39]. K “apfu” = [11]*[16]
- [40]. $\sum Si \rightarrow K$ “apfu” = [12]*[16]
- [41]. F “apfu” = [13]*[16]
- [42]. Cl “apfu” = [14]*[16]
- [43]. charge – “apfu” = 46 + [28]
- [44]. minimum charge + “apfu” = [29]*4 + [30]*4 + [31]*3 + [32]*3 + [33]*2 + [34]*2 + [35]*2 + [36]*2 + [37]*2 + [38] + [39]
- [45]. Fe³⁺ “apfu” = IF([43] – [44] < 0; 0; IF([43] – [44] > [33]; [33]; [43] – [44]))

- [46]. Fe^{2+} “apfu” = [33] – [45]
[47]. $^{\text{T}}\text{Si}$ “apfu” = [29]
[48]. $^{\text{T}}\text{Al}$ “apfu” = IF(8 – [47] < [31]; 8 – [47]; [31])
[49]. $^{\text{T}}\text{Ti}$ “apfu” = IF(8 – [47] – [48] > 0; 8 – [47] – [48]; 0)
[50]. $^{\text{C}}\text{Al}$ “apfu” = [31] – [48]
[51]. $^{\text{C}}\text{Ti}$ “apfu” = [30] – [49]
[52]. $^{\text{C}}\text{Cr}$ “apfu” = [32]
[53]. $^{\text{C}}\text{Ni+Zn}$ “apfu” = [35]
[54]. $^{\text{C}}\text{Fe}^{3+}$ “apfu” = [45]
[55]. $^{\text{C}\pm\text{B}}\text{Mg}$ “apfu” = [36]
[56]. $^{\text{C}\pm\text{B}}\text{Fe}^{2+}$ “apfu” = [46]
[57]. $^{\text{C}\pm\text{B}}\text{Mn}$ “apfu” = [34]
[58]. ΔC “apfu” = SUM([47]:[57]) – 13
[59]. $^{\text{B}\pm\text{A}}\text{Ca}$ “apfu” = [37]
[60]. $^{\text{B}}\text{Na}$ “apfu” = IF([58] + [59] > 2; 0; 2 – [58] – [59])
[61]. $^{\text{B}}\text{Ca}$ “apfu” = [58] + [59] + [60] – 2
[62]. $^{\text{A}}\text{Na}$ “apfu” = [38] – [60]
[63]. $^{\text{A}}\text{K}$ “apfu” = [39]
[64]. $^{\text{A}}(\text{Ca}+\text{Na}+\text{K})$ “apfu” = [61] + [62] + [63]
[65]. $^{\text{W}}\text{F}$ “apfu” = [41]
[66]. $^{\text{W}}\text{Cl}$ “apfu” = [42]
[67]. $^{\text{W}}\text{O}$ “apfu” = [28]
[68]. $^{\text{W}}\text{OH}$ “apfu” = 2 – [65] – [66] – [67]
[69]. Δcharge “apfu” = ([47] + [49] + [51])*4 + ([48] + [50] + [52] + [54])*3 + ([53] + [55] + [56] + [57] + [59])*2 + [60] + [62] + [63] – ([65] + [66] + [68]) – (22 + [67])*2
[70]. $\text{Fe}^{3+}/(\text{Fe}^{3+} + \text{Fe}^{2+})$ = [45]/([45] + [46])
[71]. Fe_2O_3 “wt%” = [70]*[5]* $M_{\text{Fe}_2\text{O}_3}/20$
[72]. FeO “wt%” = [5]* $M_{\text{FeO}}/[70]/10$
[73]. $\text{O}=\text{F}, \text{Cl}$ “wt%” = –(F “wt%”/ A_{r}^{F} + Cl “wt%”/ A_{r}^{Cl})* $A_{\text{r}}^{\text{O}}/2$;
[74]. H_2O “wt%” = [68]* $M_{\text{H}_2\text{O}}/[16]/20$
[75]. TEO “wt%” = SiO_2 “wt%” + TiO_2 “wt%” + Al_2O_3 “wt%” + Cr_2O_3 “wt%” + MnO “wt%” + $(\text{NiO} + \text{ZnO})$ “wt%” + MgO “wt%” + CaO “wt%” + Na_2O “wt%” + K_2O “wt%” + F “wt%” + Cl “wt%” + SUM([71]:[74])

Calculation of the corrected composition

- [76]. $TC = -7.942 * 10^{-4} * \text{SiO}_2 \text{ wt\%} + 6.000 * 10^{-4} * \text{TiO}_2 \text{ wt\%} - 6.566 * 10^{-4} * \text{Al}_2\text{O}_3 \text{ wt\%} + 8.754 * 10^{-5} * [71] - 9.391 * 10^{-4} * [72] - 8.501 * 10^{-4} * \text{MgO wt\%} - 1.104 * 10^{-3} * \text{CaO wt\%} - 1.477 * 10^{-3} * \text{Na}_2\text{O wt\%} - 8.608 * 10^{-4} * \text{K}_2\text{O wt\%} - 9.619 * 10^{-3} * [73] + 6.414 * 10^{-3} * [74] - 9.568 * 10^{-3} * [75] + 4.130 * 10^{-4} * [69] + 2.024$
[77]. SiO_2 “wt%” corrected = SiO_2 “wt%”*[76]
[78]. TiO_2 “wt%” corrected = TiO_2 “wt%”*[76]
[79]. Al_2O_3 “wt%” corrected = Al_2O_3 “wt%”*[76]
[80]. Cr_2O_3 “wt%” corrected = Cr_2O_3 “wt%”*[76]
[81]. FeO_{tot} “wt%” corrected = FeO_{tot} “wt%”*[76]
[82]. MnO “wt%” corrected = MnO “wt%”*[76]
[83]. $(\text{NiO} + \text{ZnO})$ “wt%” corrected = $(\text{NiO} + \text{ZnO})$ “wt%”*[76]
[84]. MgO “wt%” corrected = MgO “wt%”*[76]
[85]. CaO “wt%” corrected = CaO “wt%”*[76]
[86]. Na_2O “wt%” corrected = Na_2O “wt%”*[76]
[87]. K_2O “wt%” corrected = K_2O “wt%”*[76]
[88]. F “wt%” corrected = F “wt%”*[76]
[89]. Cl “wt%” corrected = Cl “wt%”*[76]

2nd calculation stage

mmol/g, cmpg (cation mass per gram) and CR (correlation ratio) calculations from the corrected composition:

- [90]. Si “mmol/g” = [77]*10/ M_{SiO_2}
[91]. Ti “mmol/g” = [78]*10/ M_{TiO_2}
[92]. Al “mmol/g” = [79]*20/ $M_{\text{Al}_2\text{O}_3}$
[93]. Cr “mmol/g” = [80]*20/ $M_{\text{Cr}_2\text{O}_3}$
[94]. Fe “mmol/g” = [81]*10/ M_{FeO}
[95]. Mn “mmol/g” = [82]*10/ M_{MnO}
[96]. Ni+Zn “mmol/g” = [83]*10/ M_{NiO}
[97]. Mg “mmol/g” = [84]*10/ M_{MgO}
[98]. Ca “mmol/g” = [85]*10/ M_{CaO}
[99]. Na “mmol/g” = [86]*20/ $M_{\text{Na}_2\text{O}}$
[100]. K “mmol/g” = [87]*20/ $M_{\text{K}_2\text{O}}$
[101]. $\sum \text{Si} \rightarrow \text{K}$ “mmol/g” = SUM([90]:[100])
[102]. F “mmol/g” = [88]*10/ A_{r}^{F}
[103]. Cl “mmol/g” = [89]*10/ A_{r}^{Cl}
[104]. $\text{cmpg} = 10^{-2} \sum \text{Si} \rightarrow \text{K}$ “wt%” = ([90]* A_{r}^{Si} + [91]* A_{r}^{Ti} + [92]* A_{r}^{Al} + [93]* A_{r}^{Cr} + [94]* A_{r}^{Fe} + [95]* A_{r}^{Mn} + [96]* A_{r}^{Ni} + [97]* A_{r}^{Mg} + [98]* A_{r}^{Ca} + [99]* A_{r}^{Na} + [100]* A_{r}^{K})/1000
[105]. $\text{CR} = 4.809*[104]^2 - 3.409*[104] + 1.276$

Formula calculations from the corrected composition:

- [106]. Si “apfu” = [90]*[105]
[107]. Ti “apfu” = [91]*[105]
[108]. Al “apfu” = [92]*[105]
[109]. Cr “apfu” = [93]*[105]
[110]. Fe “apfu” = [94]*[105]
[111]. Mn “apfu” = [95]*[105]
[112]. Ni+Zn “apfu” = [96]*[105]
[113]. Mg “apfu” = [97]*[105]
[114]. Ca “apfu” = [98]*[105]
[115]. Na “apfu” = [99]*[105]
[116]. K “apfu” = [100]*[105]
[117]. F “apfu” = [102]*[105]
[118]. Cl “apfu” = [103]*[105]
[119]. $\sum \text{Si} \rightarrow \text{K}$ “apfu” = SUM([106]:[116])
[120]. $\sum \text{Si} \rightarrow \text{Mg}$ “apfu” = SUM([106]:[113])
[121]. $\sum \text{Si} \rightarrow \text{Al}$ “apfu” = SUM([106]:[108])
[122]. Si “apfu” adjustment1 = IF([120] < 13; [106]*13/[120]; IF([119] > 16; [106]*16/[119]; [106]))
[123]. Ti “apfu” adjustment1 = IF([120] < 13; [107]*13/[120]; IF([119] > 16; [107]*16/[119]; [107]))
[124]. Al “apfu” adjustment1 = IF([120] < 13; [108]*13/[120]; IF([119] > 16; [108]*16/[119]; [108]))
[125]. Cr “apfu” adjustment1 = IF([120] < 13; [109]*13/[120]; IF([119] > 16; [109]*16/[119]; [109]))
[126]. Fe “apfu” adjustment1 = IF([120] < 13; [110]*13/[120]; IF([119] > 16; [110]*16/[119]; [110]))
[127]. Mn “apfu” adjustment1 = IF([120] < 13; [111]*13/[120]; IF([119] > 16; [111]*16/[119]; [111]))
[128]. Ni+Zn “apfu” adjustment1 = IF([120] < 13; [112]*13/[120]; IF([119] > 16; [112]*16/[119]; [112]))
[129]. Mg “apfu” adjustment1 = IF([120] < 13; [113]*13/[120]; IF([119] > 16; [113]*16/[119]; [113]))
[130]. Ca “apfu” adjustment1 = IF([120] < 13; [114]*13/[120]; IF([119] > 16; [114]*16/[119]; [114]))
[131]. Na “apfu” adjustment1 = IF([120] < 13; [115]*13/[120]; IF([119] > 16; [115]*16/[119]; [115]))

[132]. K “apfu” adjustment1 = IF([120] < 13;
[116]*13/[120]; IF([119] > 16; [116]*16/[119]; [116]))
[133]. F “apfu” adjustment1 = IF([120] < 13;
[117]*13/[120]; IF([119] > 16; [117]*16/[119]; [117]))
[134]. Cl “apfu” adjustment1 = IF([120] < 13;
[118]*13/[120]; IF([119] > 16; [118]*16/[119]; [118]))
[135]. $\Sigma\text{Si} \rightarrow \text{K}$ “apfu” = SUM([122]:[132])
[136]. $\Sigma\text{Si} \rightarrow \text{Mg}$ “apfu” = SUM([122]:[129])
[137]. $\Sigma\text{Si} \rightarrow \text{Al}$ = SUM([122]:[124])
[138]. Si “apfu” adjustment2 = IF([122] > 8; 8; IF([137] < 8;
[122]*8/[137]; IF([135] > 16; [122]*16/[135]; [122]))
[139]. Ti “apfu” adjustment2 = IF([122] > 8; [123]*8/[122];
IF([137] < 8; [123]*8/[137]; IF([135] > 16;
[123]*16/[135]; [123]))
[140]. Al “apfu” adjustment2 = IF([122] > 8; [124]*8/[122];
IF([137] < 8; [124]*8/[137]; IF([135] > 16;
[124]*16/[135]; [124]))
[141]. Cr “apfu” adjustment2 = IF([122] > 8; [125]*8/[122];
IF([137] < 8; [125]*8/[137]; IF([135] > 16;
[125]*16/[135]; [125]))
[142]. Fe “apfu” adjustment2 = IF([122] > 8; [126]*8/[122];
IF([137] < 8; [126]*8/[137]; IF([135] > 16;
[126]*16/[135]; [126]))
[143]. Mn “apfu” adjustment2 = IF([122] > 8;
[127]*8/[122]; IF([137] < 8; [127]*8/[137]; IF([135]
> 16; [127]*16/[135]; IF([135] < 15; [127]*15/[135];
[127]))
[144]. Ni+Zn “apfu” adjustment2 = IF([122] > 8;
[128]*8/[122]; IF([137] < 8; [128]*8/[137]; IF([135]
> 16; [128]*16/[135]; IF([135] < 15; [128]*15/[135];
[128]))
[145]. Mg “apfu” adjustment2 = IF([122] > 8;
[129]*8/[122]; IF([137] < 8; [129]*8/[137]; IF([135]
> 16; [129]*16/[135]; IF([135] < 15; [129]*15/[135];
[129]))
[146]. Ca “apfu” adjustment2 = IF([122] > 8; [130]*8/[122];
IF([137] < 8; [130]*8/[137]; IF([135] > 16;
[130]*16/[135]; IF([135] < 15; [130]*15/[135];
[130]))
[147]. Na “apfu” adjustment2 = IF([122] > 8; [131]*8/[122];
IF([137] < 8; [131]*8/[137]; IF([135] > 16;
[131]*16/[135]; IF([135] < 15; [131]*15/[135];
[131]))
[148]. K “apfu” adjustment2 = IF([122] > 8; [132]*8/[122];
IF([137] < 8; [132]*8/[137]; IF([135] > 16;
[132]*16/[135]; IF([135] < 15; [132]*15/[135];
[132]))
[149]. F “apfu” adjustment2 = IF([122] > 8; [133]*8/[122];
IF([137] < 8; [133]*8/[137]; IF([135] > 16;
[133]*16/[135]; IF([135] < 15; [133]*15/[135];
[133]))
[150]. Cl “apfu” adjustment2 = IF([122] > 8; [134]*8/[122];
IF([137] < 8; [134]*8/[137]; IF([135] > 16;
[134]*16/[135]; IF([135] < 15; [134]*15/[135];
[134]))
[151]. $^{\text{T}}\text{Si}$ “apfu” = [138]
[152]. $^{\text{T}}\text{Al}$ “apfu” = IF(8 – [151] < [140]; 8 – [151]; [140])
[153]. $^{\text{T}}\text{Ti}$ “apfu” = IF(8 – [151] – [152] > 0; 8 – [151] –
[152]; 0)
[154]. $^{\text{C}}\text{Al}$ “apfu” = [140] – [152]
[155]. $^{\text{C}}\text{Ti}$ “apfu” = [139] – [153]
[156]. charge – “apfu” adjustment1 = 46 + [28]

[157]. minimum charge + “apfu” = [138]*4 + [139]*4 +
[140]*3 + [141]*3 + [142]*2 + [143]*2 + [144]*2 +
[145]*2 + [146]*2 + [147] + [148]
[158]. $^{\text{W}}\text{O}^{2-}$ “apfu” adjustment2 = IF(2*[155] – [28] < 0,
2*[155]; IF([156] – [157] > 0; [28]; [157] – 46))
[159]. charge – “apfu” adjustment2 = 46 + [158];
[160]. Fe^{3+} “apfu” = IF([156] – [157] < 0; 0; IF([159] –
[157] > [142]; [142]; IF([159] – [157] < 0; 0; [159] –
[157]))
[161]. Fe^{2+} “apfu” = [142] – [160]
[162]. $\text{Fe}^{3+}/(\text{Fe}^{3+} + \text{Fe}^{2+})$ = [160]/([160] + [161])
[163]. $^{\text{W}}\text{OH}^-$ “apfu” = 2 – [149] – [150] – [158]

Optional Fe^{3+} , $^{\text{W}}\text{O}^{2-}$ and $^{\text{W}}\text{OH}^-$ calculations:

[164]. $^{\text{B}}\text{Na}$ “apfu” = IF(SUM([138]:[145]) – 13 + [146] > 2;
0; IF(2 – (SUM([138]:[145]) – 13) – [146] < [147]; 2 –
(SUM([138]:[145]) – 13) – [146]; [147]))
[165]. $^{\text{A}}\text{Na}$ “apfu” = IF(SUM([138]:[146]) > 15; [147];
[147] – 15 + SUM([138]:[146]))
[166]. $^{\text{W}}\text{O}$ “apfu” = IF(3*(4/3*[155] + 2/3*(46 – 4*[151] +
[153] + [155]) – 3*([152] + [154] + [141]) – 2*([144]
+ [145] + [143] + [160] + [161] + [146]) – [147] –
[148]) + 2/3*([165] + [148]) – 2/3 < 0; 0;
IF(3*(4/3*[155] + 2/3*(46 – 4*[151] + [153] +
[155]) – 3*([152] + [154] + [141]) – 2*([144] + [145]
+ [143] + [160] + [161] + [146]) – [147] – [148]) +
2/3*([165] + [148]) – 2/3 > 2 – [149] – [150]; 2 –
[149] – [150]; 3*(4/3*[155] + 2/3*(46 – 4*[151] +
[153] + [155]) – 3*([152] + [154] + [141]) – 2*([144]
+ [145] + [143] + [160] + [161] + [146]) – [147] –
[148]) + 2/3*([155] + [148]) – 2/3))
[167]. $^{\text{C}}\text{Fe}^{3+}$ “apfu” = 46 + [166] – 4*([151] + [153] + [155])
– 3*([152] + [154] + [141]) – 2*([144] + [145] +
[143] + [160] + [161] + [146]) – [147] – [148]
[168]. Fe^{3+} “apfu” adjustment3 = IF([167] < 0; 0; IF([167]
> [142]; [142]; [167]))
[169]. $^{\text{W}}\text{O}$ “apfu” adjustment3 = 4*([138] + [139]) +
3*([140] + [141]) + 2*(SUM([142]:[146]) + [147] + [148]
+ [168] – 46)
[170]. Fe^{2+} “apfu” = [142] – [168]
[171]. $\text{Fe}^{3+}/(\text{Fe}^{3+} + \text{Fe}^{2+})$ = [168]/([168] + [170])
[172]. $^{\text{W}}\text{OH}^-$ “apfu” = 2 – [149] – [150] – [169]

Output

Corrected composition:

SiO_2 “wt%” = [77]
 TiO_2 “wt%” = [78]
 Al_2O_3 “wt%” = [79]
 Cr_2O_3 “wt%” = [80]
 FeO_{tot} “wt%” = [81]
 MnO “wt%” = [82]
($\text{NiO} + \text{ZnO}$) “wt%” = [83]
 MgO “wt%” = [84]
 CaO “wt%” = [85]
 Na_2O “wt%” = [86]
 K_2O “wt%” = [87]
F “wt%” = [88]
Cl “wt%” = [89]
Sum “wt%” = SUM([77]:[89])
 Fe_2O_3 “wt%” = [162]*[94]* $M_{\text{r}}^{\text{Fe}_2\text{O}_3}/20$ or
[171]*[94]* $M_{\text{r}}^{\text{Fe}_2\text{O}_3}/20$
 FeO “wt%” = [94]* $M_{\text{r}}^{\text{FeO}}/[162]/10$ or [94]* $M_{\text{r}}^{\text{FeO}}/[171]/10$
O=F,Cl “wt%” = – ([88]/ A_{r}^{F} + [89]/ A_{r}^{Cl})* $A_{\text{r}}^{\text{O}}/2$

$$\begin{aligned} \text{H}_2\text{O "wt\%"} &= [163]*([90]/[151])*M_r^{\text{H}_2\text{O}}/[105]/20 \text{ or} \\ &[172]*([90]/[151])*M_r^{\text{H}_2\text{O}}/[105]/20 \\ \text{TEO "wt\%"} &= \text{SUM}([77]:[80]) + \text{SUM}([82]:[89]) + \\ &[162]*[94]*M_r^{\text{Fe}_2\text{O}_3}/20 + [94]*M_r^{\text{FeO}}/[162]/10 - ([88]/A_r^{\text{F}} + \\ &[89]/A_r^{\text{Cl}})*A_r^{\text{O}}/2 + [163]*([90]/[151])*M_r^{\text{H}_2\text{O}}/[105]/20 \end{aligned}$$

Final formula:

$$\begin{aligned} {}^{\text{T}}\text{Si "apfu"} &= [151] \\ {}^{\text{T}}\text{Al "apfu"} &= [152] \\ {}^{\text{T}}\text{Ti "apfu"} &= [153] \\ {}^{\text{C}}\text{Al "apfu"} &= [154] \\ {}^{\text{C}}\text{Ti "apfu"} &= [155] \\ {}^{\text{C}}\text{Cr "apfu"} &= [141] \\ {}^{\text{C}}\text{Ni+Zn "apfu"} &= [144] \\ {}^{\text{C}}\text{Fe}^{3+} \text{ "apfu"} &= [160] \text{ or } [168] \\ {}^{\text{C}\pm\text{B}}\text{Mg "apfu"} &= [145] \\ {}^{\text{C}\pm\text{B}}\text{Fe}^{2+} \text{ "apfu"} &= [161] \text{ or } [170] \\ {}^{\text{C}\pm\text{B}}\text{Mn "apfu"} &= [143] \\ \Delta\text{C "apfu"} &= \text{SUM}([138]:[145]) - 13 \\ {}^{\text{B}}\text{Ca "apfu"} &= \text{IF}(\Delta\text{C "apfu"} + [146] > 2; 2 - \Delta\text{C "apfu"}; [146]) \\ {}^{\text{B}}\text{Na "apfu"} &= \text{IF}(\Delta\text{C "apfu"} + {}^{\text{B}}\text{Ca "apfu"} > 2; 0; 2 - \Delta\text{C "apfu"} \\ &- {}^{\text{B}}\text{Ca "apfu"}) \\ {}^{\text{A}}\text{Ca "apfu"} &= \text{IF}([146] > {}^{\text{B}}\text{Ca "apfu"}; [146] - {}^{\text{B}}\text{Ca "apfu"}; 0) \\ {}^{\text{A}}\text{Na "apfu"} &= \text{IF}([147] > {}^{\text{B}}\text{Na "apfu"}; [147] - {}^{\text{B}}\text{Na "apfu"}; 0) \\ {}^{\text{A}}\text{K "apfu"} &= [148] \\ {}^{\text{A}}(\text{Ca+Na+K}) &= \text{SUM}([138]:[148]) - 15 \\ {}^{\text{W}}\text{F "apfu"} &= [149] \\ {}^{\text{W}}\text{Cl "apfu"} &= [150] \\ {}^{\text{W}}\text{OH "apfu"} &= [163] \text{ or } [172] \\ {}^{\text{W}}\text{O "apfu"} &= [158] \text{ or } [169] \end{aligned}$$